



MG Feed System Operating Instructions



Image 1

1. Fill the hopper following procedures in the Feedstock Management SOP
1. Make sure E-stop button is not depressed (Image 2)
2. Ensure automatic switch is set to on.
3. Note: Rotary paddle sensor at top of duct will detect no feedstock (if at least one duct is empty)
4. Note: The hopper vibrator should come online if chutes are empty.
5. Note: Feed auger should come on after 1 min of vibrating
6. Note: The system will run until both ducts to the PP are full and screw conveyor stops



Image 2